

Fully Automatic Slat Cutting Punching and Threading Machine



Fully Automatic, High speed, Slat cutting,
Punching and Threading machine for
Venetian Blind production.



FEATURES

- Easy setting and operating by Digital Control Panel.
- Punching tool with simple slide for disengagement
- High Speed - Adjustable
- Maintenance free design of Punch and Threading stations
- Quiet operation
- Improved design of ladder tape feed
- Combinations for different slat widths in a simple and quick changeover for 16-25-35-50 mm
- Special punching die for blackout.

STANDARD EQUIPMENT

- 4 Punching Stations
- 4 Punching Dies
- 1 Cutting Station
- 1 Cutting Die
- 5 Threading Stations
- 5 Magazines
- 1 Forming Unit OPL 2010
- Slat Box or alt. Coil Feeder OPL 2300

ADDITIONAL EQUIPMENT

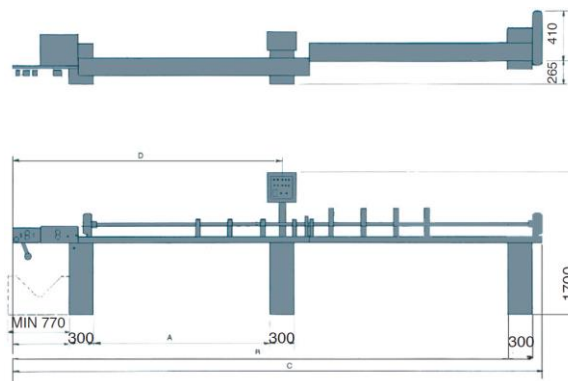
- Light Fittings with Writing Board
- Light Fittings with Tray
- Double Stacking Magazines
- Ladder-tape carton holders
- Coil-feeder OPL 2300
- Spare parts kit
- Service agreement

TECHNICAL DATA

Electric current 380/415 V 50/60 cycles
Feeding speed: 2,75 m/s max

MADE IN SWEDEN

Cutting length		Machine dimension			
Nom	Max	A	B	C	D
3000	3060	2500	6850	7300	3700
4000	4060	3500	8850	9300	4700
5000	5060	4500	10850	11300	5700
6000	6060	5500	12850	13300	6700



Semi Automatic Slat Cutting and Punching Machine



MADE IN SWEDEN

FEATURES

- Hole punching dies with simple slide for disengagement
- Easy to change from one slat width to another
- All punch- and cut-off stations, fitted with two ball bearings
- Maintenance free design of hole punch and cut-off stations
- Reliable and easy to operate
- Different slat widths as 16, 25, 35 and 50 mm
- Special punching die for blackout

STANDARD SPECIFICATION

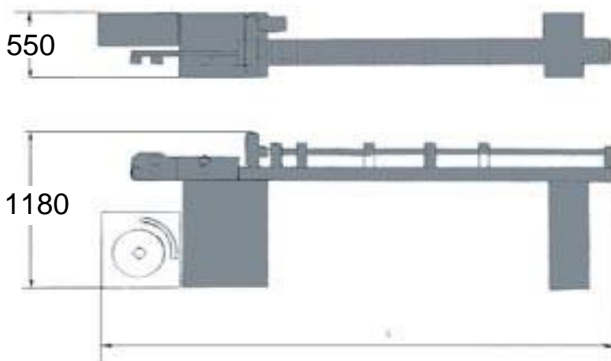
- Length of cutting/punching = 3 or 4 m
- 4 Hole-punch stations with dies
- 1 Cut-off station with die
- 1 Forming Unit 2010 OPL
- 1 Coil box or alt. 1 Coil Feeder OPL 2300

ELECTRIC SUPPLY

3 phase 220/240 V or 380-415 V.
50 or 60 cycles

EXTRA EQUIPMENT

- Light fixtures
- Writing board
- Component tray
- Extra hole punching stations



Cutting Length	Machine Dimension
3000	4500
4000	5500
5000	6500
6000	7500

Hole Punching Machine for Wooden Slats

MADE IN SWEDEN

FEATURES

- Hole punching dies with simple slide for disengagement
- All punch stations fitted with two ball bearings
- Maintenance free design of hole punch stations
- Reliable and easy to operate
- Different slat-widths as 25,35 and 50 mm
- Operated by foot-pedal

STANDARD SPECIFICATION

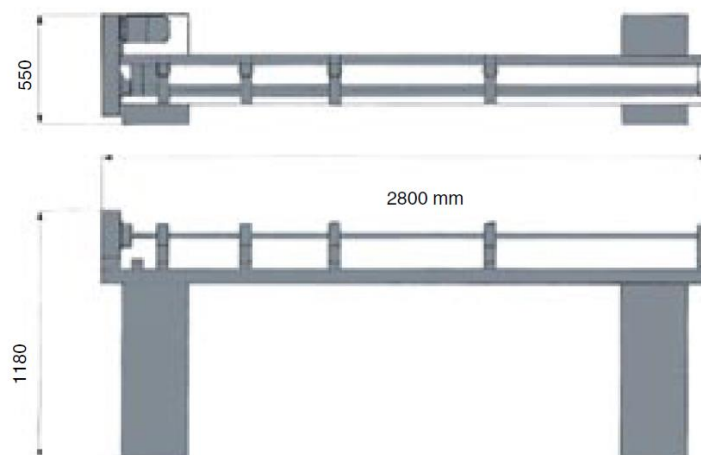
- Slat length 2500 mm
- 4 Hole-punch stations with dies
- 5 Slat holders

ELECTRIC SUPPLY

3 phase 220/240 V or 380-415 V.
50 or 60 cycles

EXTRA EQUIPMENT

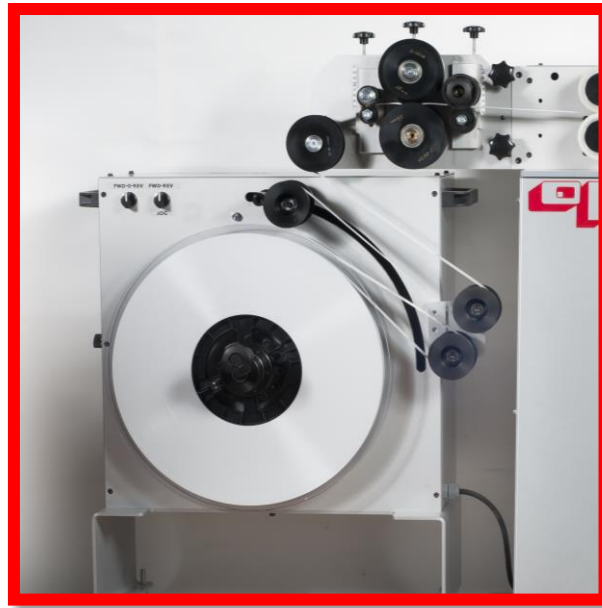
- Light fixtures
- Writing board
- Component tray
- Extra hole punching stations
Extra hole punching stations



OPL 2300

Coil Feeder

Perfect for machinery equipped with OPL 2010 Slat Forming Unit



- Drive and stop the coil and provide the band feeding in a smooth way
- Ideal when forming unit is incorporated
- Compact construction and no extra space is required
- Easy to operate and quick change of coils

TECHNICAL DATA

Electric current 380/415 V 50/60 cycles.

MADE IN SWEDEN

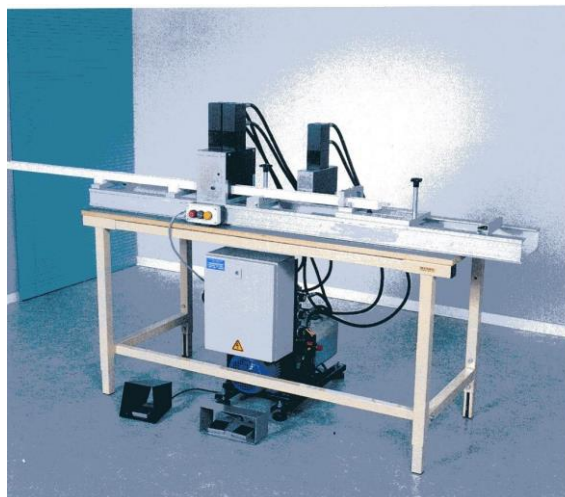
Can be connected to all OPL machines.

Width	620 mm
Depth	300 mm
Height	640 mm

hydraulic driven machine



Hydraulic driven machine



Description:

It is a simple hydraulic driven machine for cutting and punching head and bottom rail. Equipped with all tool gates and drives.

On the device, operator is able to cut head and bottom rail and punch all holes for tape roll support, cord lock and tilter.

Available for 25 mm and 35 mm system. Can be customized for the following rails:

For 25 mm:

Head Rail 19 x 27 mm	OPL no: 200-xxxx-00
Head Rail 18 x 26 mm	OPL no: 220-xxxx-00
Head Rail 24 x 25 mm	OPL no: 225-xxxx-00
Bottom Rail 6 x 24 mm	OPL no: 210-xxxx-00
Bottom Rail C 10 x 25 mm	OPL no: 211-xxxx-00
Bottom Rail C 10 x 19 mm	OPL no: 212-xxxx-00
Bottom Rail Closed	OPL no: 213-xxxx-00

For 35 mm

Head Rail 35 mm	OPL no: 237-xxxx-00
Bottom Rail Closed 35mm	OPL no: 236-xxxx-00
Bottom Rail 35mm	OPL no: 230-xxxx-00